

order 8586

28 SEPT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4131-041
Job Sheet 181697



Part No: D4131-041

Job Qty: 4 ea

Part Name: Manifold Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/4/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,4 IPP Rev:A 10.10.06 new issue DD verf:EC IPP Rev:B 11.09.26 AS PER REV.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Large Fab-2		MSC
100	Large Fab	4 pcs	9/7/18	9/7/18	0.00	6.06	Large Fab 1		MSC
110	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC9		GA
120	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC5		GA
124	Small Fab	4 pcs	9/7/18	9/7/18	0.00	0.48	Small Fab-6		GA
126	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC5		38
130	Packaging	4 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		21
140	QC21-SA	4 Ea	9/7/18	9/7/18	0.00	0.00	QC21		9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4131-1	Front Plate	4 Ea (1 ea)	90-Start up Operation	5098616
D4131-3	Base	4 Ea (1 ea)	90-Start up Operation	5098612
D4131-5	Side Plate	8 Ea (2 ea)	90-Start up Operation	5098212
D4131-9	Label Plate	4 Ea (1 ea)	124-Small Fab	5098008
MS20615-3M3	Rivet	8 Ea (2 ea)	124-Small Fab	5100797

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4131-1	4	7	0
	D4131-3	4	7	0
	D4131-5	8	21	0
124-Small Fab	D4131-9	4	1	0
	MS20615-3M3	8	1,774	0



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Container No: S103108



Part: D4131 - 041

Job No: 181697

Serial No/Batch: S103108

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/16/18

ations

not be found.

Plex 8/7/18 7:33 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY		
Environment	☐	No Re-verification	Pressure/Forced	☐	Temperature/Cure
Design	☐	Operator	Bending	☐	Set-up
Doc/Data	☐	Offset/Setup	Centre Not Concentric	☐	BOM/Route
Equip/Tooling	☐	Supplier	Cracks	☐	Broken/Damage/Defect
Handling/Pre	☐	Training	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified
Material	☐	Use for Testing	Cuffs	☐	Contamination
Internal Transport	☐	Poor Information	Crushing	☐	Countersink
Tribal Knowledge	☐	Rushing	Heat Treat	☐	Cut Too Short
LOA	☐	Product Improvement	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear
Substation	☐	Process Improvement	Marks/Chatter	☐	Drill Holes
Past Expiry Date	☐	Manufacturing Process			
Misidentified	☐	Past Due	OTHER :		